

PROJECT: M340
NAME: INSTRUCTION SHEET
PART NUMBER: M34015
DRAWN BY: MIKE OSTERHAUS DATE DRAWN: 08/25/08
SHEET SIZE: 4-1/4" x 5-1/2"
PAPER COLOR: YELLOW
PRINT: FRONT

SEE FOLLOWING PAGE FOR INSTRUCTION SHEET CONTENT.

REV.	DATE	REVISION	ECN#
A	08/25/08	Production Released	3552
B	10/21/08	Removed M36008 Green Spring	3571

Relief Valve Spring Instructions

**M34015
REV. B**

This oil pump is assembled with an 80 psi light blue pressure relief spring which corresponds to the original relief spring for the 5.4L DOHC 32-Valve (VIN Code S). To drop the pressure use the 60 psi brown spring which corresponds to the original relief spring for the 4.6L SOHV 24-Valve (VIN Code H). The pressures noted may vary due to assembly clearances in the engine.

Torque the Valve Plug to: 35 to 45 Nm (26 to 33 lbf)

Note: Changing the spring will not affect the idle pressure.